

REV	DESCRIPTION	DATE
0	ORIGINAL RELEASE	01/15/85

REF. HULL LINER

1) REMOVE MAST AND MAST STEP.

2) REMOVE DECOMPOSED MATERIAL FROM OLD COMPRESSION BLOCK & CHISEL OUT REMAINING WOOD. CLEAN UP AREA TO INSURE A GOOD BOND.

3) TRIAL FIT NEW BLOCK. SHAPE AS REQUIRED TO FIT. MAKE SURE THERE IS ROOM FOR PVC DRAIN TUBE AND WIRE CONDUIT

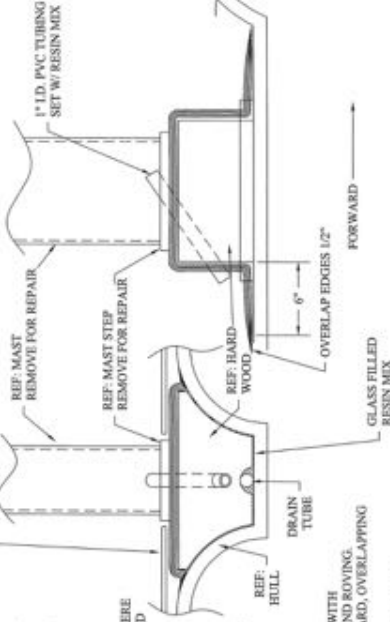
4) COAT BLOCK W/ RESIN AFTER SHAPING & ALLOW IT TO DRY.

5) COAT OUTBOARD, BOTTOM AND TOP OF NEW BLOCK W/ RESIN MIX. FILL ANY VOIDS IN THE BLOCK.

6) SET BLOCK IN PLACE WITH PVC DRAIN TUBE IN PLACE.

7) FIBERGLASS THE BLOCK IN PLACE WITH ALTERNATING LAYERS OF MATT AND ROVING. EXTEND GLASS 6" AFT AND FORWARD, OVERLAPPING THE EDGES -1/2".

8) PAINT WITH WHITE GEL COAT ONCE RISEN IS CURED.



Catalina Yachts

2000 VICTORY BLVD
WOODLAND HILLS, CA
91367-0001

SCALE: NONE
DATE: 03/78
APPROVED BY: [Signature]
DRAWN BY: K.W.S.
REVISED:

MAST STEP REPAIR

BOAT: CATALINA 34, 36
CITY: 2001-4
DRAWING NUMBER: 014-01001

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