

## Spar Painting

If the current paint is in good and sound condition, there will be no need to completely remove the coating itself. However it is recommended that you follow this system to ensure sound adhesion between the coatings:

1. Wipe the surface clean with Special Thinner 216.
2. Sand the surface with 120 grit paper (ensure that the bare aluminum spots are bright, white metal).
3. Remove all sanding residue with Special Thinner 216.
4. Immediately (within 1 hour) apply 1 coat of Pre-Kote Primer which has been thinned 15% to the entire surface.
5. Sand the Pre-Kote with 220 grit paper.
6. Remove all sanding residue with Special Thinner 216.
7. Apply a 2nd coat of Pre-Kote.
8. Sand the Pre-Kote with 320 grit paper.
9. Remove all sanding residue with Special Thinner 216.
10. Apply 1 coat of Brightside.
11. Sand the Brightside with 320 grit paper.
12. Remove all sanding residue with Special Thinner 216.
13. Apply the 2nd and final coat of Brightside.
14. When completely dry, apply 3M Marine Restorer and Wax.